THIS IS A CONCEPT DRAWING, DIMENSIONS SHOWN ARE REPRESENTATIVE. TO ADAPT THIS CONCEPT TO MEET PROJECT SPECIFIC DESIGN REQUIREMENTS, FORWARD YOUR REQUEST TO POLIGON CUSTOMER SERVICE.

23'-9"

- REF.



20'-7"

- REF.

PARASOLEIL LASER PATTERN "LEMON DROP"

PORTERCORP HAS EARNED A PCI-4000 CERTIFICATION FROM THE GLOBALLY RECOGNIZED POWDER COATING INSTITUTE (PCI). QUALITY FINISHING IS CRUCIAL TO THE LONG TERM PERFORMANCE OF SHELTER STRUCTURES. THIS CERTIFICATION UNDERSCORES THE COMMITMENT PORTERCORP HAS MADE TO MANUFACTURING QUALITY PRODUCTS.

- GENERAL FRAME NOTES:

 1. ALL STEEL COMPONENTS (STRUCTURAL MEMBERS, ORNAMENTATION, RAILING, ETC.)
 ARE POWDER COATED IN THE FOLLOWING MANNER (UNLESS REQUESTED OTHERWISE):

 SHOT BLASTED TO NEAR WHITE

 - CONDITION (SSPC SP-10)
 WASHED AND SEALED IN A PHOSPHATE
 - PRIME-COATED WITH POLI-5000 HIGH PERFORMANCE POWDER APPLIED
 - TOP-COATED WITH SUPER-DURABLE TGIC POLYESTER POWDER AND OVEN CURED SEE POLIGON.COM FOR COLOR OPTIONS



28'-9" - REF.

FRONT VIEW

27'-3" - REF.

TOP VIEW

13'-2" - REF. 10'-6" - REF. **SIDE VIEW**

SHELTER MODEL:

DB141: 29' X 24' DAPPLE SHADE COLLECTION



www.poligon.com 616-399-1963 PORTERCORP, 4240 N. 136th AVE,

HOLLAND, MI 49424

